



SPI
COATINGS
PROVEN PERFORMANCE • REAL WORLD SOLUTIONS

RUST GRIP®

TEMPERATURE/HUMIDITY MATRIX

Overcoat Window Time

Approximate Time to Overcoat Window

Temperature (°F):	90°/32°C	70°/21°C	50°/10°C
Relative Humidity			
90%	1 hr	1.5 hr	2-3 hr
80%	1 hr	1.5 hr	2-3 hr
60%	1.5 hr	1.5-2 hr	3-4 hr
40%	1-2 hr	2-4 hr	6-8 hr
30%	2-3 hr	3-6 hr	10-14 hr
20%	6 hr	8-10 hr	12-16 hr
10%	12 hr	12-18 hr	18-24 hr

Times are estimates of how long it will take Rust Grip to enter the overcoat window when the next coat may be applied. The definitive test for when Rust Grip may be over coated remains the "touch" test when the coating may be touched with no color transfer, and no damage with thumb nail.

These are rough estimates and are due to fact that coating in uncontrolled conditions results in many variables that can effect these times. Weather can often change significantly over the time periods.