



# SPI COATINGS

PROVEN PERFORMANCE • REAL WORLD SOLUTIONS

## HPC® COATING

INSULATION  
AND  
CORROSION  
SPECIALISTS

### Technical Data Sheet (08/30/19)

#### DESCRIPTION

HPC® Coating is designed to control heat transfer on surface temperatures up to 450°F degrees (232°C). It is water-borne and extremely lightweight in appearance. HPC® Coating uses a special acrylic resin blend with specific ceramic compounds added to provide a non-conductive block against heat transfer.

HPC® Coating offers a “Green”, non-flammable, non-toxic formula for high heat surface applications over standard steam pipe or oven wall construction. HPC® Coating is easily applied using a texture sprayer, and can be applied over metal, concrete, wood, and other substrates.

If HPC® Coating is to be applied over flat steel surfaces, see manufacturer for instructions.

#### TYPICAL USES

- As an insulation system over hot pipes, tanks, and valves
- To block heat migration into cold tanks, lines, and valves
- As a system to block conductive and convective heat
- Easily applied when a hot system cannot be shut down
- Can be applied over steel, concrete and other building material

#### APPLICATION METHOD

HPC® can be used for applications ‘up to’ 450°F (232°C). It must be applied according to Manufacturer’s Application Instructions.

**NOTE:** Applications applied over 450°F (232°C) may see the resins **turn tan** to brown in color next to the hot surface, but the HPC will continue to work as long as the ceramics are still in place.

HPC® Coating can be applied to metal, concrete, masonry and wood.

The application is applied using a texture sprayer. For specific instructions on surface preparation, mixing and application, please refer to the SPI Application Instruction sheet for HPC® Coating.

If HPC® Coating is applied on surfaces outdoors, you **must** overcoat the HPC with SUPER THERM®, ENAMO GRIP or SP SEAL COAT HT according to what is needed. It cannot be left uncoated and left exposed to weather conditions. It is lightweight to insulate, which leaves it vulnerable to weather conditions.

**NOTE:** If the HPC will be applied over metal, concrete or any surface to block heat facing the coating surface, and the surface will face water splash or weathering and withstand up to 450°F (232°C), we would use SP SEAL COAT HT for the topcoat.

HPC® Coating must be completely dry before applying topcoat.

HPC® Multi-Mesh Membrane System is used on hot pipes when continuous cycles cause out-of-norm vibration or movement, and where continuous impact caused by workers handling the hot pipe is unavoidable. Apply Multi-Mesh Membrane between layers of HPC and SP SEAL COAT HT or ENAMO GRIP for exterior toughness. Multi-Mesh Membrane combined with SP SEAL COAT HT forms a flexible cast for exterior strength and moisture barrier to protect the HPC system. MULTI-MESH does not need to be used in normal uses.

**NOTE:** SP SEAL COAT HT is for surfaces that move enough to cause the top coat to elongate.

**NOTE:** For surfaces over 450°F (232°C), see technical sheet for HPC-HT (high-temp version).

#### TESTS AND CERTIFICATIONS

1. ISO8302/ASTM C 177 – Thermal Conductivity (0.063 W / mK @ 86°F/30°C)
2. ISO 8302 – Thermal Conductivity
3. IMO – MSC.61(67) Smoke and Toxicity Test
4. Marine Approvals – American Bureau of Shipping;
5. USDA Approved
6. Russian field test – w/mK 0.035 avg.

#### MINIMUM SPREAD RATES (mil thickness)

- 22.4 sq. ft./gal = 50 mils dry film thickness
- 11.2 sq. ft./gal = 100 mils dry film thickness
- 5.61 sq. ft./gal = 200 mils dry film thickness
- 4.5 sq. ft./gal = 250 mils dry film thickness

#### PHYSICAL DATA

- ◆ Solids: By Weight: 49.0% / By Volume: 72.00%
- ◆ Dry Time: If between 200-300°F.; 10-30 minutes per coat, or until steaming action has finished.
- ◆ Lead and chromate free
- ◆ Water-borne
- ◆ Cures by evaporation
- ◆ Weight: 5.2 lbs. per gallon
- ◆ Vehicle Type: Urethane / Acrylic Blend
- ◆ Shelf Life: Up to 1 year if unopened under appropriate storage conditions (See MSDS)
- ◆ VOC Level: 25.1 grams/liter, 0.209 gal./lbs.
- ◆ pH: 8.5-9.5
- ◆ USDA Approved
- ◆ Maximum Surface Temperature when applying: 450°F (232°C)
- ◆ Minimum Surface Temperature when applying: 40°F (5°C)
- ◆ Maximum Surface Temperature after curing: 450°F (232°C)\*
- ◆ HPC Coating will not totally burn. Any initial flame will burn off the surface resin before charring and blocking the flame.
- ◆ Operating temperatures have been higher in the field. See manufacturer for instructions.

**NOTE:** Apply only over dry surfaces (inside or out) and when sun is shining (for external application). Do not apply on a full cloudy day with a chance for rain, or within 5° of dew point.

#### IMPORTANT

Do not take internally. Avoid contact with eyes. If solution does come in contact with eyes, flush immediately with water and contact a physician for medical advice. Avoid prolonged contact with skin or breathing of spray mist. **KEEP OUT OF REACH OF CHILDREN.**

LIMITATION OF LIABILITY: The information contained in this data sheet is based upon tests that we believe to be accurate and is intended for guidance only. All recommendations or suggestions relating to the use of the products made by SPI, whether in technical documentation, or in response to a specific enquiry, or otherwise, are based on data which to the best of our knowledge is reliable. The products and information are designed for users having the requisite knowledge and industrial skills, and the end-user has the responsibility to determine the suitability of the product for its intended use.

SPI has no control over either the quality of condition of the substrate, or the many factors affecting the use and application of the product. Therefore, SPI does not accept any liability arising from loss, injury, or damage resulting from such use or the contents of this data sheet (unless there are written agreements stating otherwise).

The information contained in this data sheet is subject to modification as a result of practical experience and continuous product development. This data sheet replaces and annuls all previous issues and the user has the responsibility to ensure that this sheet is current prior to using the product.



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### Application Instructions (11/5/19)

HPC® Coating is designed to control heat transfer for temperatures up to 450°F (232°C). It is lightweight and smooth in appearance after mixing. HPC® Coating is a water-borne system using a special acrylic/urethane blend with specific ceramic compounds to provide a non-conductive block against heat transfer. HPC® Coating offers a non-flammable/non-toxic formula for hot surface applications over standard steam pipe or oven wall construction but can be used for insulation of vessels well below freezing, after cured. The coating was designed to create a monolithic insulation system that can be sprayed over most surfaces and higher temperatures. It can be applied over metal, concrete, wood, gypsum, and most other substrates.

#### **SURFACE PREPARATION**

Surface must be clean from oil, tar, rust, grease, salts, and films.

- 1) Clean ambient surfaces using TSP (tri-sodium-phosphate) or a citrus cleaner to release dirt and degreaser residue and pressure-wash, if possible, @ 3500 psi. and allow to dry
- 2) Salt contamination on a surface can come as a result of saltwater, fertilizers, and car exhaust. Use Chlor\*Rid or equivalent to decontaminate surface if salts are present. Acceptable levels: Nitrates: 5-10 mcg/cm<sup>2</sup>, Sulfates: 5-10 mcg/cm<sup>2</sup>, Chlorides: 3-5 mcg/cm<sup>2</sup>
- 3) Clean hot surfaces by removing pack rust, loose dirt and rust using a metal brush or mechanical tool. Remove mil-scale by grit blast, power tool or needle gun.
- 4) Prime the surface with Rust Grip® if specified.

**NOTE:** The temperature of a pipe, valve, or tank cannot be determined by taking the exterior surface temperature where heat is released into the atmosphere. Surface temperatures will rise to match the temperature of the fluid or gas contained once the surface is coated and the heat is held back.

#### **MIXING**

- 1) Mix with commercial drill and a 6" diameter dispersion blade at low or medium speed for 2 minutes, or until like creamy consistency to loosen product. Coating will initially look dry and have a "cake-like" appearance.
- 2) Mechanically stir using blade until water and resins are mixed and coating appears as a thick whipped cream with no lumps. Use an up and down pumping motion while stirring. If it still appears to be dry, slowly add water while continuing to mix.

**NOTE:** For start & stop (lunch), drop gun into pail of water and cover unused pail or hopper with plastic to prevent evaporation of water.

#### **APPLICATION**

HPC® Coating must be applied by spray.

- 1) Use a hopper gun for small applications.
- 2) Use a Graco GTX 2000 EX or hopper gun using a 6-8 mm nozzle.
- 3) See the SPI Application Equipment sheet to reference suggested machines. For specialty applications, contact SPI.
- 4) For operating temperature below 150°C (302°F), use either HSC or HPC applied between 40°F (5°C) and 120°F (49°C) ambient. Applied HPC® Coating should never be put into use or exposure to below 40°F (5°C) until it is totally cured, and moisture has evaporated from coating. Use a moisture meter to determine moisture content. (5% or less).

**Hot Surface Applications (above 150°C (302°F):** Apply a thin priming coat of HPC® Coating at 50 mils wet (1.25mm) and allow coating to cure down and moisture to steam off. (Approx. 5 minutes) Once steaming has stopped, apply additional coats of HPC® Coating at 100-200 mils wet per coat (depending on surface temp) to build to specified thickness. Allow coating to completely steam off between coats before applying additional product. After proper thickness is achieved, allow to fully dry and cure before top-coating. RUST GRIP® or ENAMO GRIP can be used over HPC® Coating to strengthen surface or add color when specified. SUPER THERM or SEAL COAT HT may also be used as a top coat. The hotter the surface, the faster the dry and reapply time.

**NOTE:** For application over hot, flat steel surfaces, see manufacturer for instructions.

**NOTE:** If initial coat or additional coats are applied too thick, bubbles will appear and begin to rise. Bubbles can be punctured to release trapped air and pressed down to allow bubble to adhere.

**NOTE:** Apply only over dry surfaces (inside or out) and when sun is shining (for external application). Do not apply on a full cloudy day with a chance for rain, or within 5° of dew point.

**Hot Pipe Application:** HPC Multi-Mesh Membrane System is used on hot pipes when continuous cycles cause movement, and where continuous impact caused by workers handling the hot pipe is unavoidable. Apply Multi-Mesh Membrane between layers of SP SEAL COAT HT for exterior toughness (first coat 8 mils wet/203 microns then top-coat Mesh with 8 mils wet/203 microns or until Mesh is completely covered). Multi-Mesh Membrane combined with SP SEAL COAT HT forms a flexible cast for exterior strength and moisture barrier to protect the HPC system.

**Cold Surface Applications, with operating temperature under 150°C:** Apply a thin priming coat at 50 mils wet (1.25 mm) and allow to dry down by evaporation. Build desired thickness to the specified amount using several applications giving each coat time to mostly dry. (Approximately 4 hours at 70° (21°C). Curing can be enhanced by introduction of dehumidification and heat into the surrounding environment.

**Manufacturing or OEM Applications:** Please contact SPI office.

**High-Heat System:** a) HPC applied over hot surface at thickness according to temperature level, b) SP SEAL COAT HT for water/air seal plus flex for movement. HPC Coating must be completely dry before applying topcoat.

#### **CLEAN-UP EQUIPMENT**

During breaks, spray systems should be flushed with water. After completion, spray systems should be flushed and cleaned with soap and water.

**Storage of Product:** Store HPC® Coating between 40°F (5°C) and 120°F (49°C)

#### **CLEAN-UP EQUIPMENT**

During breaks, spray systems should be flushed with water. After completion, spray systems should be flushed and cleaned with soap and water.

**Storage of Product:** Store HPC® Coating between 40°F (5°C) and 120°F (49°C)

# SAFETY DATA SHEET (SUN/11/00)

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## **SECTION I - IDENTIFICATION OF THE PRODUCT AND THE COMPANY:**

PRODUCT NAME: HPC (HOT PIPE COATING)

GHS PRODUCT IDENTIFIER: Global Harmonized System #3209.10.000

RECOMMENDED USE: Coating for hot surfaces that are less than 700F. degrees

MANUFACTURER: Superior Products International II, Inc.

ADDRESS: 10835 W. 78th St., Shawnee, KS 66214 USA

EMERGENCY TELEPHONE NUMBER: **800/424-9300; 202/483-7616**

## **SECTION II - HAZARD IDENTIFICATION:**

This product is water-based and not classified as dangerous for supply or conveyance. The ingredients are water-reduceable. This product has been analyzed for use in and around food manufacturing and found to be safe for use on non-contact surfaces. No toxics or toxic off-gassing is present.

## **SECTION III - COMPOSITION & INFORMATION ON INGREDIENTS:**

<u>Hazardous Ingredients</u>	<u>%</u>	<u>CAS/PIN</u>	<u>LD-50 (species/route)</u>	<u>LC 50 (species)</u>
Acrylic polymers	5%	9003-01-4	NAV	NAV

## **SECTION IV - FIRST AID MEASURES:**

EYES: Flush with water for at least 15 minutes; consult physician if irritation continues.

INGESTION: Do not induce vomiting. Drink 1-2 glasses milk/water. Seek medical attention according to amount of product ingested.

SKIN: Wash with mild soap and water.

INHALATION: Remove to fresh air.

## **SECTION V - FIRE FIGHTING MEASURES:**

CONDITIONS OF FLAMMABILITY: Not flammable, water-based product

HAZARDOUS COMBUSTION PRODUCTS: Carbon monoxide, methacrylate and other noxious gases

AUTOIGNITION TEMP.: NAP MINIMUM IGNITION ENERGY: NAV

FLAMMABLE LIMITS: (Lower) NAP% (Upper) NAP% FIRE POINT: NAP

FLASH POINT & METHOD: NAP SENSITIVITY TO MECHANICAL IMPACT? No

SENSITIVITY TO STATIC DISCHARGE? No

SPECIAL PROCEDURES: Firefighters should wear full-body protection & SCBA

MEANS OF EXTINCTION: Water, water fog, dry chemical, foam or CO2

## **SECTION VI - ACCIDENTAL RELEASE MEASURES:**

Use kitty litter, sand or other to control spread and absorb liquid.

## **SECTION VII - HANDLING AND STORAGE:**

STORAGE REQUIREMENTS: Keep from freezing. Store below 50C. degrees. Keep container closed tightly to prevent drying out.

HANDLING PROCEDURES/EQUIPMENT: Treat as paint product. Use ventilation and protective equipment to suit conditions of use. Use soap and water for clean-up.

## **SECTION VIII - EXPOSURE CONTROLS AND PERSONAL PROTECTION:**

PERSONAL PROTECTIVE EQUIPMENT: Avoid inhalation of liquid when applying. Use particulate respirator.

ENGINEERING CONTROLS: Use mechanical ventilation to control aerosol or mist if product is sprayed.

NAP = Not Applicable

NAV = Not Available

**SECTION IX - PHYSICAL AND CHEMICAL PROPERTIES:**

PHYSICAL STATE: Liquid SOLUBILITY IN WATER: soluble/miscible  
APPEARANCE AND ODOR: white color, mild acrylic odor  
FREEZING POINT: 32F. degrees BOILING POINT: 192C degrees pH: 8  
SPECIFIC GRAVITY: 0.72 ODOR THRESHOLD: 0.08-25ppm  
COEFF. WATER/OIL: NAV EVAPORATION RATE: slow%  
VAPOUR DENSITY (Air = 1): 2.1 VOLATILES: less than 5  
VAPOUR PRESSURE: 17mmHg @ 20C degrees

**SECTION X - STABILITY AND REACTIVITY:**

CONDITIONS OF REACTIVITY: stable CONDITIONS OF INSTABILITY: stable  
CHEMICAL INCOMPATIBILITY: strong acids or bases  
HAZARDOUS DECOMPOSITION PRODUCTS: none known, no hazardous  
polymerization  
CORROSIVE BEHAVIOR? no

**SECTION XI - TOXICOLOGICAL INFORMATION:**

ROUTES OF ENTRY: SKIN CONTACT \_\_\_ SKIN ABSORPTION \_\_\_ EYE CONTACT \_\_X\_\_  
INHALATION \_\_\_ INGESTION \_\_X\_\_ SYNERGISTIC PRODUCTS none known  
EXPOSURE LIMITS: mica 3mg/m (ACGIH)  
EFFECTS OF ACUTE EXPOSURE: liquid splash could result in eye or nose irritation  
and/or headache  
EFFECTS OF CHRONIC EXPOSURE: excessive exposure to liquid product may result  
in minor irritations  
MUTAGENICITY: NAP TERATOGENICITY: NAP  
REPRODUCTIVE TOXICITY: NAP SENSITIZATION: not expected  
CARCINOGENICITY: ingredients not listed  
IRRITANCY: possible skin or eye irritation if not washed off

**SECTION XII - ECOLOGICAL INFORMATION:**

Air -this product is environmentally-friendly and poses no threat to the air.  
Water -the resins will be diluted and dissipate when flushed with water.  
Soil -the resin contents are biodegradable in ground acids over a period of time.  
No ecological hazards are known to exist.

**SECTION XIII - WASTE DISPOSAL:**

Product spill should be contained by previously described absorption methods,  
and dried product disposed of as normal industrial waste according to all federal,  
state or governmental regulations.

**SECTION XIV - TRANSPORT INFORMATION:**

According to the descriptions determined by IATA, the only restriction to carriage  
is for protection against freezing. Contents are water-based.

**SECTION XV - REGULATORY INFORMATION:**

Regulatory agency controls and restrictions are minimal regarding conveyance or  
use of water-based products other than what has been specifically addressed.

**SECTION XVI - OTHER INFORMATION:**